IFI EXPORTS

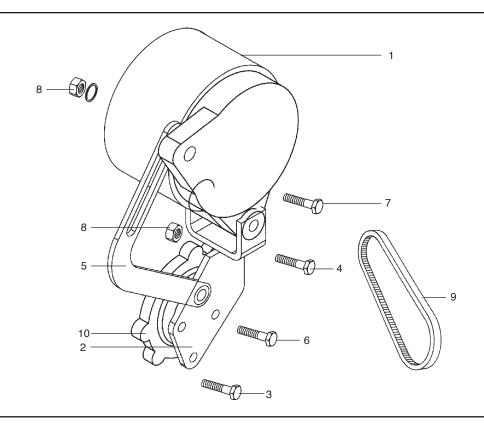
DESCRIPTION

PAGES

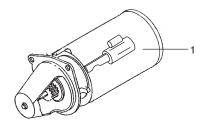
245DI BHOOMIPUTRA

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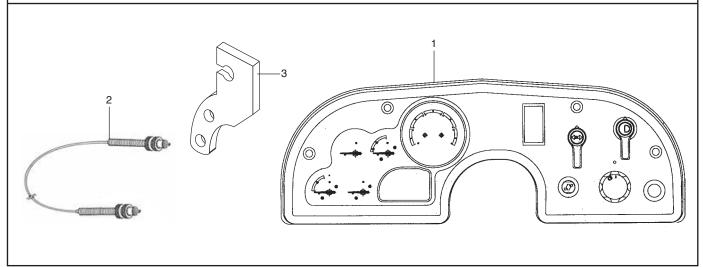
ALTERNATOR DRIVE & MOUNTINGS



STARTER MOTOR

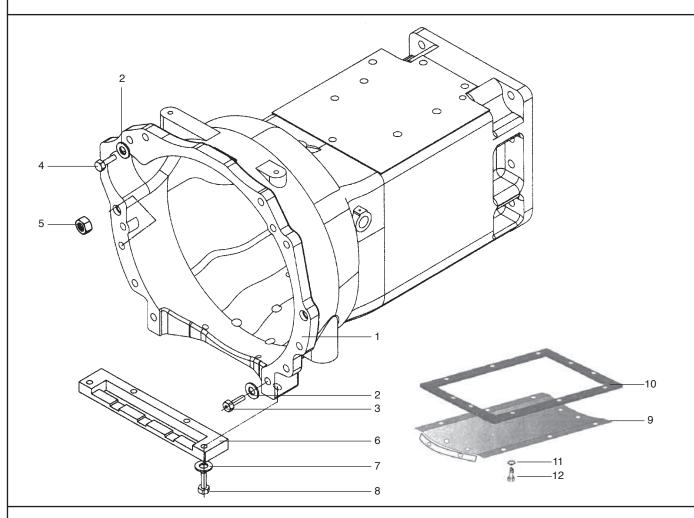


BATTERY COVER, INSTRUMENT PANEL, SCUTTLE PANEL, CONTROLLING INSTRUMENTS, GAUGES, HORN & LAMPS

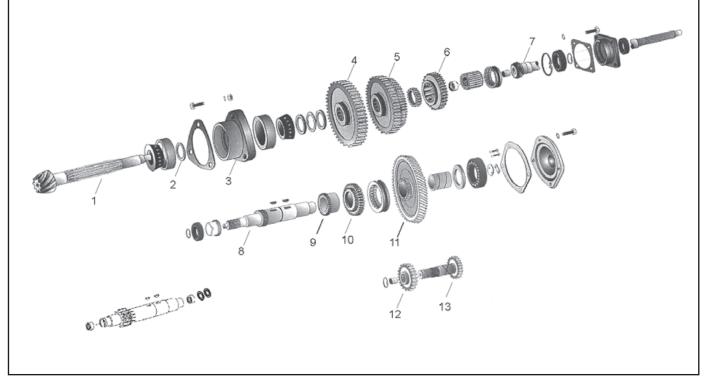


ALTERNATOR DRIVE & MOUNTINGS NEW / REF. **UNIT** REVISED DESCRIPTION OF PART NO. QTY. PART NO. 1 **ALTERNATOR** with pulley cpte.(36 Amps) 1 2 **BRACKET** Alternator mounting 1 3 **BOLT** Alternator Bracket Mounting 3 **BOLT** Alternator (M10 x 1.5 x 85 mm long) 4 1 5 **STRUT** Alternator 1 BOLT (M10 x 1.5 x 15) Strut to Idler 1 6 BOLT (M10 x 1.5 x 20) Strut to Alternator 7 1 NUT M10 x 1.5 pitch 8 Ví BELT Alternator Pulley to Pump Pulley 9 1 **IDLER** Cage 10 STARTER MOTOR 1 STARTER Motor - (2SM14) SPRING Washer M10 for Starter Motor **BOLT** M10 x 30L for Starter Motor BATTERY COVER, INSTRUMENT PANEL, SCUTTLE PANEL, CONTROLLING **INSTRUMENTS. GAUGES. HORN & LAMPS CABLE** Battery Positive 1 1 1 **INSTRUMENT** Cluster **BOLT** 1/4î UNC x 1-1/2î Hx Hd 4 **WIRING** Harness Front 1 **WIRING** Harness Main **WIRING** Harness Platform 1 2 **CABLE** Hour Meter Flexible **CABLE** Pull To Stop 1 3 BRACKET Cable Mtg. Pull to Stop

CLUTCH HOUSING & CONNECTIONS



TRANSMISSION GEARS & SHAFTS



CLUTCH HOUSING & CONNECTIONS UNIT DESCRIPTION OF PART QTY. **HOUSING** Clutch Cpte. With 2 Grease Nipples 1 WASHER Spring Lock 1/2î 11 BOLT Clutch Hsg. 1/2î UNC x 2-1/4î 3 BOLT Clutch Hsg. 1/2î UNC x 1-7/8î 7 NUT Clutch Hsg. 1/2î UNC 1 **COVER** Dust Cpte. 1 WASHER Dust Cover (3/8î Spring Lock) 4 **BOLTS** Dust Cover Mtg. (3/8î UNC x 1-1/4î) 4 **COVER** Hand Hole Clutch Hsg. Cpte. 1 **RUBBER** Hand Hole Clutch Hsg. 1 **WASHER** Hand Hole Cover (3/8î Spring Lock) 10 **BOLTS** Cover Hand Hole Mtg. 10

REF.

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NEW /

REVISED

PART NO.

SHAFT and Gear Reverse Idler (21 Teeth)

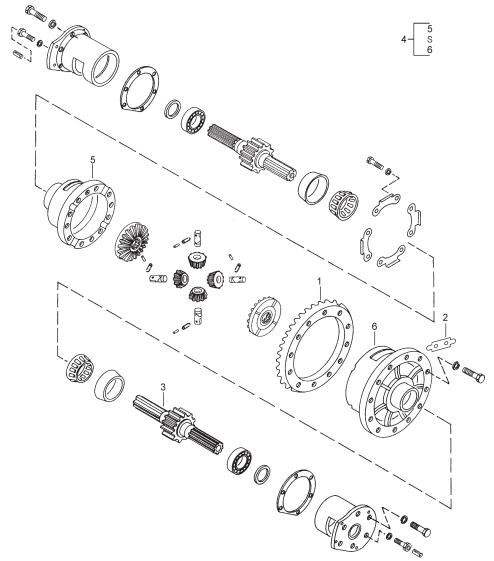
KEY Woodruff 1/4 x 1 - 1/8

TRANSMISSION GEARS & SHAFTS				
1	SHAFT Transmission Spline (11 Teeth)	1		
2	SPACER Transmission Spline Shaft T.R. Bearing	1		
3	CAGE Transmission Spline Shaft T.R. Bearing	1		
4	GEAR Sliding 1st & Reverse Speed (54 Teeth)	1		
5	GEAR Sliding 2nd & 3rd Speed (45 & 39 Teeth)	1		
*	ŞET of 4 comprising of			
6	GEAR 4th &Direct Speed (35 Teeth)	1		
7	SHAFT Transmission Driving (16 Teeth)	1		
8	SHAFT Counter Trans & 1st Speed Gear (Non CRPTO)	1		
9	GEAR Driving 2nd Speed (24 Teeth)	1		
10	GEAR Driving 3rd & 4th Speed	1		
11	GEAR Constant Mesh (54 Teeth)	1		
12	GEAR Driving Reverse Idler (Teeth)	1		

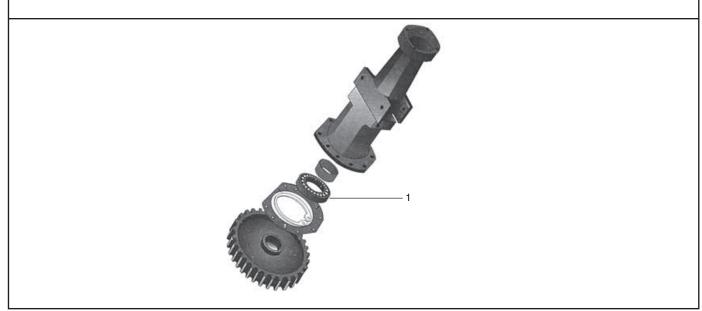
1

1

DIFFERENTIAL



REAR AXLE CARRIER AND REAR AXLE



DESCRIPTION OF PART

NEW /

REVISED

PART NO.

UNIT

QTY.

1

DIFFERENTIAL

REF.

NO.

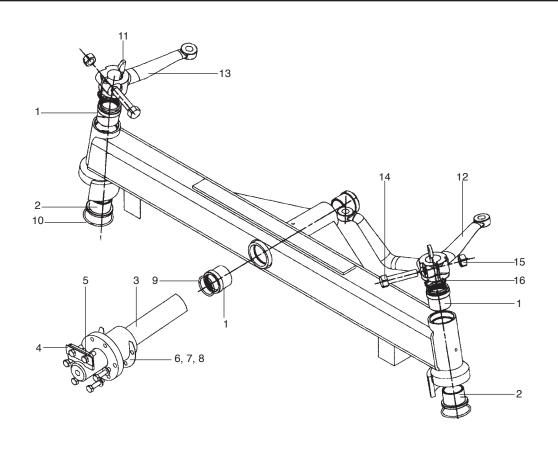
SET of Two

Comprising of

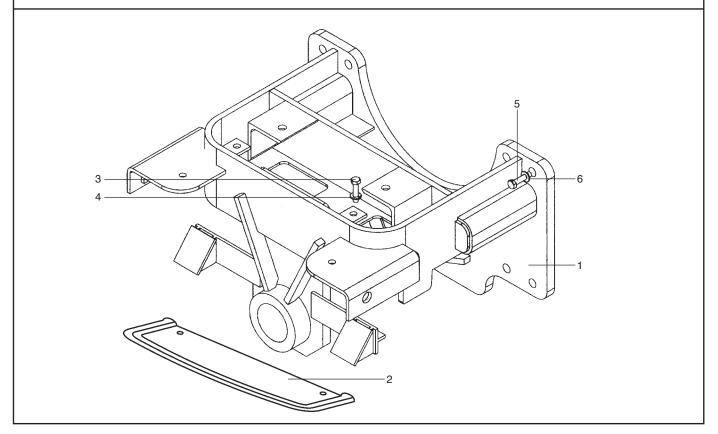
SHAFT Transmission Spline (11 Teeth)

1	GEAR Spiral Bevel Drive	1	
2	LOCK Plate Ring Gear	1	
3	SHAFT Bull Pinion & Brake R.H	2	
4	CASE Differential Cpte	1	
	Comprising of		
5	CASE Differential LH	1	
6	CASE Differential RH	1	
	REAR AXLE CARRIER AND REAR AXLE		
1	BEARING Rear Axle Inner	2	

FRONT AXLE (ONE PIECE)



FRONT AXLE SUPPORT (FOLDED)



FRONT AXLE (ONE PIECE)

REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.		
	FRONT Axle Cpte. Comprising of				
1	→ BUSH Central Sleeve Front Axle	4			
2	→ BUSH Steering Knuckle (Thrust)	2			
3	→ PIN Pivot Front Axle With Lock Plate	1			
4	→ LOCK Plate Small - Front Axle Pivot Pin	2			
5	→ BOLT (8mm x 1.25mm x 20mm)	2			
6	→ SHIM Stg. Knuckle Pivot Pin (0.1 thickness)	2			
7	→ SHIM Stg. Knuckle Pivot Pin (0.2 thickness)	2			
8	→ SHIM Stg. Knuckle Pivot Pin (0.5 thickness)	4			
9	→ Oí RING Front Axle Pivot Pin	2			
10	→ Oí RING Bottom Steering Knuckle	2			
11	→ KEY Woodruff 1/4 x 1.1/4	1			
12	→ ARM Knuckle LH	1			
13	→ ARM Knuckle RH	1			
14	→ BOLT 5/8 UNC x 2-3/4 Hx. Hd.	2			
15	→ NUT	1			
16	→ SHIM Front Axle Pivot Pin (0.2 thickness)	4			
16	→ SHIM Front Axle Pivot Pin (0.2 thickness)	4			
16	SHIM Front Axle Pivot Pin (0.2 thickness)	4			
	FRONT AXLE SUPPORT (FOLDED)				
1	SUPPORT Front Axle (Folded)	1			

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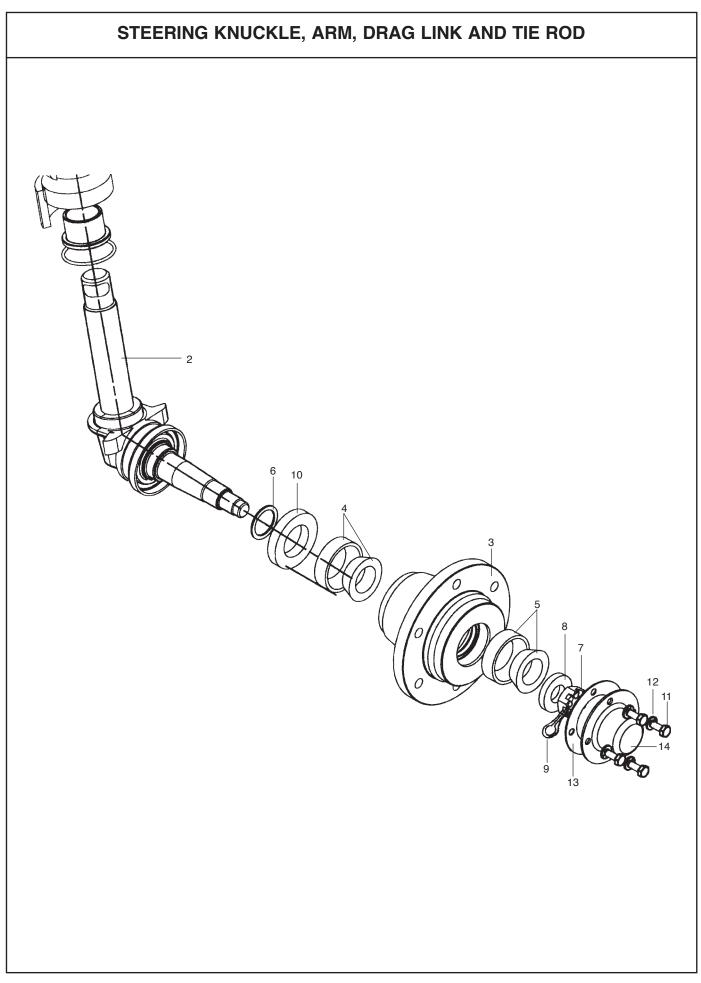
BOTTOM Sealing

WASHER Spring Lock M10

BOLT Hx Hd M14 x 50 (FAS to Front Cover)

WASHER Spring Lock M14 (FAS to Front Cover)

BOLT M10 x 20



STEERING KNUCKLE, ARM, DRAG LINK AND TIE ROD NEW / REF. UNIT REVISED DESCRIPTION OF PART NO. QTY. PART NO. STEERING Knuckle With Hub Assly. RH Consists of 1 1 2 STEERING Knuckle Cpte RH 1 3 **FRONT** Wheel Hub 1 1 4 **INNER** Bearing **OUTER** Bearing 5 1 6 **FELT** Washer 1 7 1 **SLOTTED** Nut 7/8î **HUB** Washer (Outer Bearing) 1 8 9 **COTTER** Pin 1 10 **OIL** Seal 1 11 BOLT 5/6î UNC x 3/4 HEX. Head 4 WASHER 5/16î Spring Lock 12 4 13 GASKET Front Wheel Hub Cap 1 14 **CAP** Front Wheel Hub STEERING Knuckle With Hub Assly. LH Consists of 1 2 STEERING Knuckle Cpte LH 3 **FRONT** Wheel Hub 1 **INNER** Bearing 1 4

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OUTER Bearing

SLOTTED Nut 7/8î

HUB Washer (Outer Bearing)

WASHER 5/16î Spring Lock

CAP Front Wheel Hub

→ GASKET Front Wheel Hub Cap

BOLT 5/6î UNC x 3/4 HEX. Head

FELT Washer

COTTER Pin

OIL Seal

TIE Rod Assly..

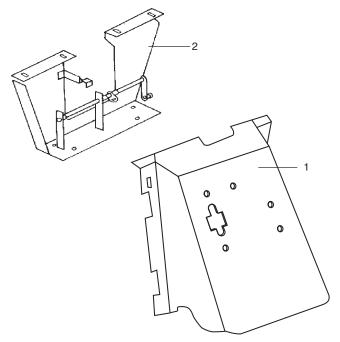
PIN Cotter

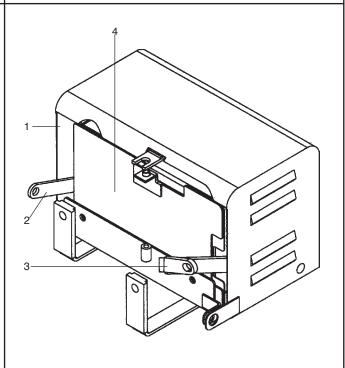
DRAG Link Cpte.

WASHER Plain M10

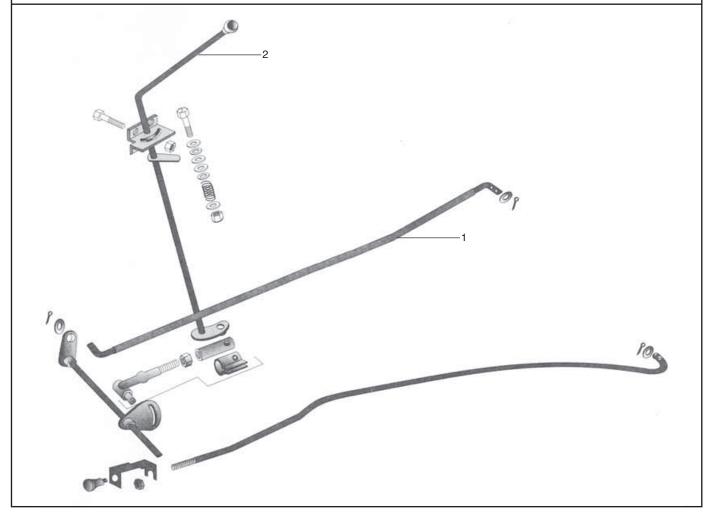
FUEL SYSTEM

BATTERY BOX



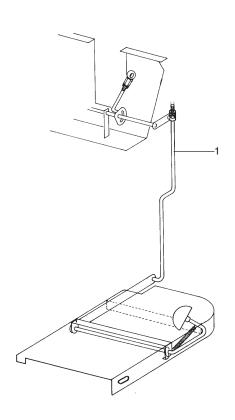


GOVERNOR CONTROL LINKAGES



	FUEL SYSTEM				
REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.		
1	PANEL Scuttle	1			
*	GROMMET Rubber Scuttle Panel	1			
2	SUPPORT Scuttle Rear Cpte	1			
	BATTERY BOX				
1	TRAY Battery Cpte.	1			
2	BRACE Battery Front	1			
3	BRACE Battery Rear	1			
4	FLAP Mud	1			
	GOVERNOR CONTROL LINKAGES				
1	ROD Control Cross Shaft to Governor	1			
2	LEVER Governor Cpte.	1			

FOOT ACCELERATOR



HOOD AND RADIATOR GRILLE

REF. DESCRIPTION OF PART

ROD Control Cpte. (Foot Pedal Cross Shaft)

HOOD & Radiator Grille Assembly

FOOT ACCELERATOR

UNIT

QTY.

NEW /

REVISED

PART NO.

HOOD AND RADIATOR GRILLE

GRILL Screen Mesh

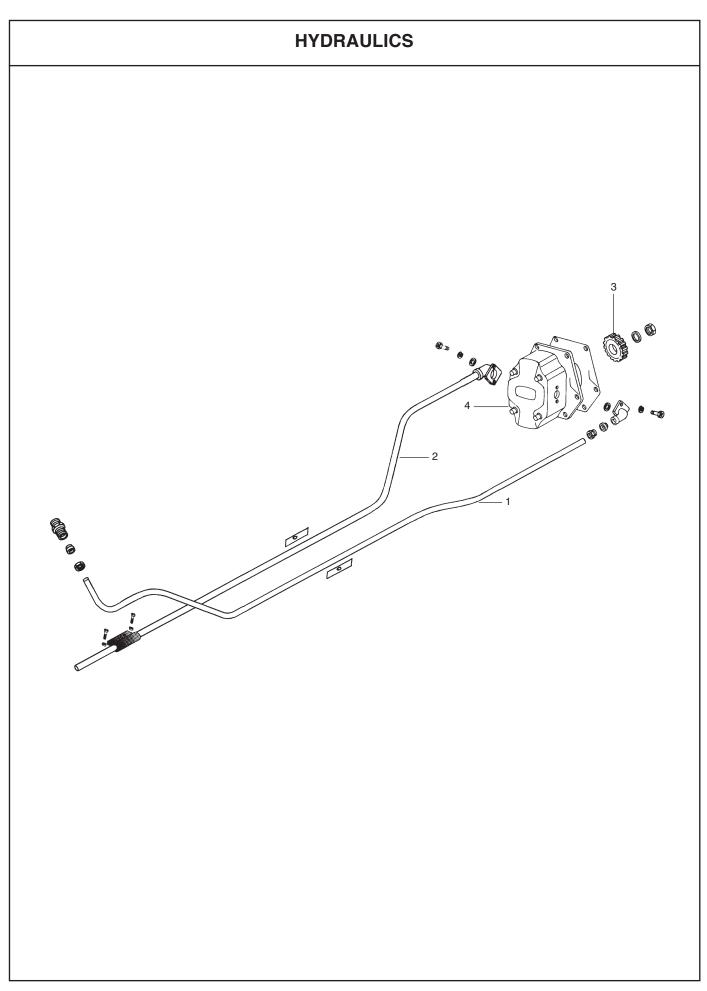
GRAPHIC Product

STRIPE LH

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	HYDRAULICS				
REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.		
1	PIPE Pressure Cpte.	1			
2	PIPE Cpte. Suction	1			
3	PINION Hydraulic Pump	1			
4	PUMP Hydraulic	1			

CRANKCASE ASSEMBLY 28) -(15) 20 20) 6 2 10

CRANKCASE ASSEMBLY

DESCRIPTION OF PART

REF.

NO.

NEW /

REVISED

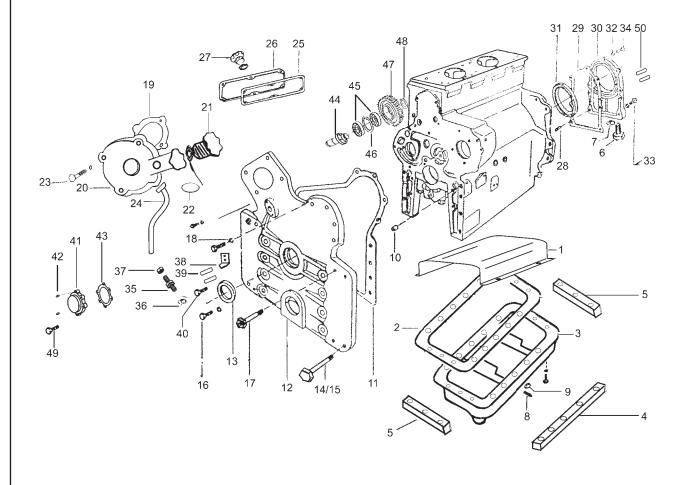
PART NO.

UNIT

QTY.

1	CRANKCASE Assy With Bearing Cap	1	
2	→ CAP Front Bearing	1	
3	→ CENTRE Bearing Cap	1	
4	→ CAP Rear Bearing	1	
5	➤ STUD Bearing M14 X 126	6	
6	► NUT M14 X 1.5 For Mb Cap	6	
7	PLUG Sheet Metal -weltch Plug	1	
8	PLUG For Oil Gallery	3	
9	PLUG With Groove 18 X 1.5 (Front Oil Gallery)	2	
10	SET Of Bearings Comprising Of	1	
11	→ MAIN BEARING Top Front	2	
12	➤ MAIN BEARING Bottom Front	2	
13	→ MAIN BEARING Top Rear	1	
14	► MAIN BEARING Bottom Rear	1	
15	SET Of Thrust Washer Comprising Of	1	
16	→ THRUST WASHER Top Outer	1	
17	→ THRUST WASHER Bottom Outer	1	
18	→ THRUST WASHER Top Inner	1	
19	→ THRUST WASHER Bottom Inner	1	
20	STUD For Front Cover M16 X84	8	
22	NUT M16 X2 (Front Cover)	8	
23	WASHER 16.2(front Cover)	8	
24	OIL Dip Stick Assy.	1	
25	SEALING Ring For Dip Stick	1	
26	SEALING Ring - Cylinder Liner (Lower)	2	
27	SEALING Ring - Cylinder Liner (Upper)	2	
28	CYLINDER Liner	2	
29	DRAIN Plug	1	
31	STUD M10 X 25 (Fip)	3	
33	SCREW Lubricating Distibution Mechanism	1	
34	NUT	1	
35	PLUG Crankcase	3	
*	STUD M10 for Starter Motor Mtg.	3	

CRANKCASE ASSEMBLY



CRANKCASE ASSEMBLY

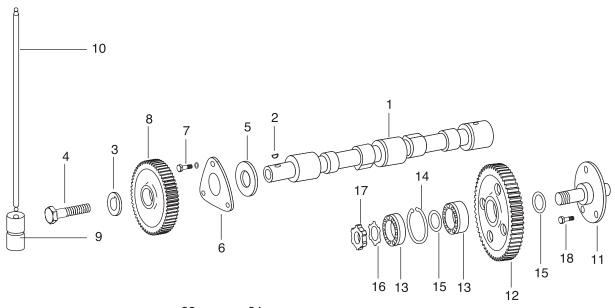
REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.
1 2	SHEET Metal Cover Assy. OIL Pan Gasket	1	
3	OIL Pan Assy(sheet Metal)	1	
4	LATTERAL Batton	2	
5	BATTON	2	
6	BOLT M8x25 For Oil Pan To Rear Cover	20	
7	WASHER Spring M8 For Oil Pan	13	
8	DRAIN Plug M30 X 1.5	1	
9 10	WASHER For Drain Plug CENTRING Tube - Front Cover(dowel)	1 2	
11	FRONT Cover Gasket	1	
12	FRONT Cover	1	
13	SHAFT Sealing Ring 52x72x12 (Front Cover)	1	
14	BOLT M10 X 85 Long For Front Cover	2	
15	BOLT M10 X 85 With Sealing Hole	1	
16	BOLT M10x 55 Front Cover	1	
16	BOLT M10x45 For Front Cover	1	
17	BOLT M10 X 60 For Front Cover	1	
18	SPRING Washer 10.2 For Front Cover	7	
19	GASKET Timing Gear Cover(fip Cover)	1	
20	COVER Timing Gear (Fip)	1	
21 22	FILTER Cap CLIP	1 1	
23	BOLT M 10 X 25 (Timing Gear Cover Fip)	1	
24	BREATHER Tube	1	
25	SIDE Cover Gasket	1	
26	SIDE Cover(tappet)	1	
27	BOLT For Side Cover	6	
28	PIN M8x6x16 (Dowel Rear Cover)	2	
29	REAR Covergasket	1	
30	REAR Cover	1	
31	OIL Sealing Ring (Crankshaft Seal)	1	
32	SPRING Washer 8.2 For Rear Cover	7	
33	BOLT M8 X 30 For Rear Cover	2	
34 35	BOLT M8 X 25 Rear Cover) CONNECTOR Hour Meter Cable	5 1	
36	WASHER For Connector	1	
37	NUT Transmission Cable	1	
38	TIMING Mark Pointer	1	
39	DOWEL	1	
40	BOLT	2	
41	IDLER Cage	1	
42	DOWEL	2	
43	GASKET Cage Idler	1	
44	IDLER Shaft	1	
45 46	BEARING 6204 N	2	
46 47	CIRCLIP Internal GEAR Idler	1 1	
47 48	CIRCLIP External	1	
40 49	BOLT M8 X 1.25 X 30	4	
50	DOWEL Crankcase To Clutch Housing	2	
		_	

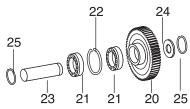
CRANKSHAFT MECHANISM 20 19 24a 24-26-1,1 16 17 14 13 15 26 -28

CRANKSHAFT MECHANISM

REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.
1	CRANKSHAFT Assy.	1	
2	COUNTER Weight Bolt	4	
3	COUNTER Weight	2	
4	BEARING Pilot 6304ZR	1	
5	CIRCLIP 32 (Crank Shaft)	1	
6	KEY 10h 9 X 8 X 55 (CRANKSHAFT)	1	
7	PIN 12 X 28 (Dowel Crankshaft to flywheel)	1	
8	FLYWHEEL Assy.	1	
	Comprising of		
9	→ FLYWHEEL 11î	1	
10	FLY WHEEL Ring Gear	1	
11	FLY WHEEL bolt	4	
13	CRANKSHAFT Timing Gear	1	
14	FRONT Oil Slinger Ring	1	
15	ENGINE Belt Pulley	1	
16	PULLEY Bolt (Crankshaft)	1	
17	WASHER For Crankshaft	1	
	KIT Piston	1	
	Comprising of		
18	→ PISTON	2	
19	→ PISTON PIN	2	
20	CIRCLIP (Piston Pin)	4	
*	RING Set (For 1 Piston)	1	
	Comprising of		
21	→ RING 1	2	
22	→ RING 2	2	
23	→ RING 3	2	
24	CONNECTING Rod Assembly	2	
	Comprising of		
24a	→ CONROD	2	
25	→ CONROD Small End Bush	2	
27	→ CONNECTING Rod Bolt	4	
28	CONNECTING Rod Bolt Nut	4	
26	CONROD Big End Liner	4	
ll l			

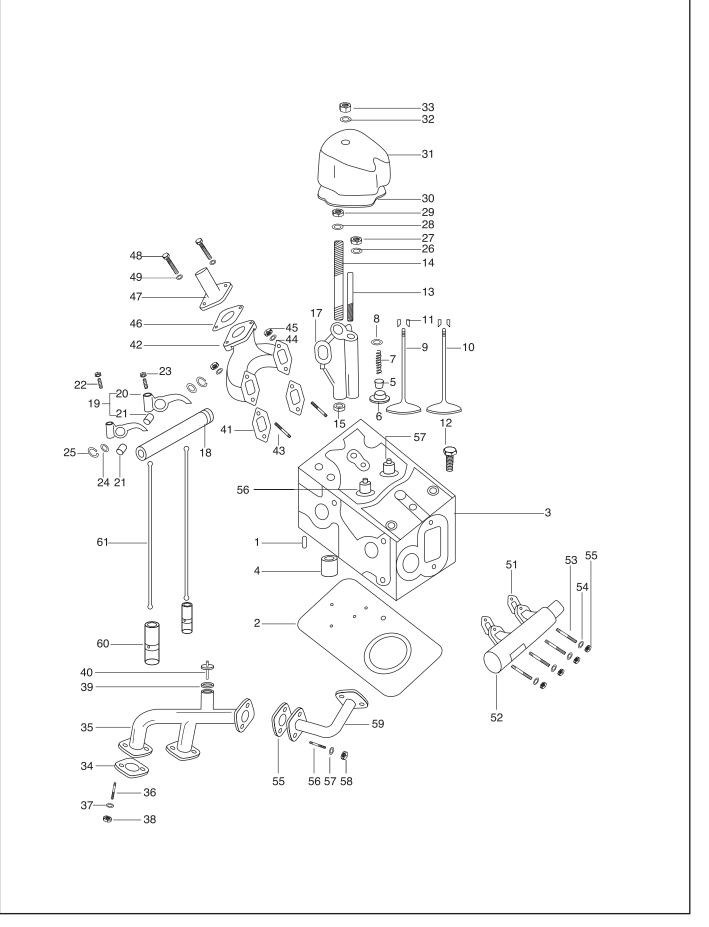
VALVE GEAR





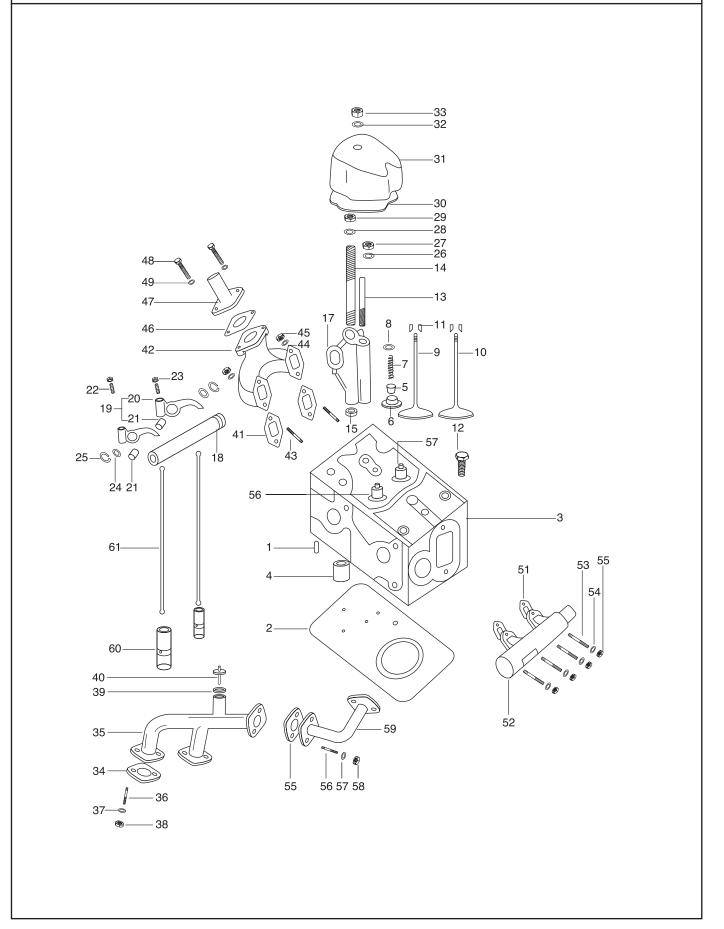
VALVE GEAR

REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.
1	CAMSHAFT	1	
2	WOODRUF Key	1	
3	CAM Shaft Washer	1	
4	CAM Shaft Bolt	1	
5	CAM Shaft Pad	1	
6	CAMSHAFT Adaptor	1	
7	BOLT M 8x16 L For Camshaft Pad	3	
8	TIMING Gear Camshaft	1	
9	VALVE Tappet Assy.	4	
10	PUSH Rod Assy.	4	
11	INTERMEDIATE Gear Pin	1	
12	TOP Intermediate Gear (Idler Gear)	1	
13	BEARING 6204	2	
14	CIRCLIP 47 csn 022931	1	
15	WASHER Special for Intermediate Gear	1	
19	TIMING Gear - FIP	1	
18	BOLT M8X16 for timing gear - FIP	6	
16	LOCK PAD (star washser)	1	
17	NUT For Top Inter. Gear (Idler)	1	
20	BOTTOM Intermediate Gear	1	
21	BEARING 6203	2	
22	CIRCLIP 40 (Bottom Intermidiate Gear Pin)	1	
23	INTERMEIATE Gear Pin Bottom	1	
24	INTERMEIATE Gear Pad Bottom	1	
25	CIRCLIP 17 (Bottom Intermidiate Gear Pin)	2	



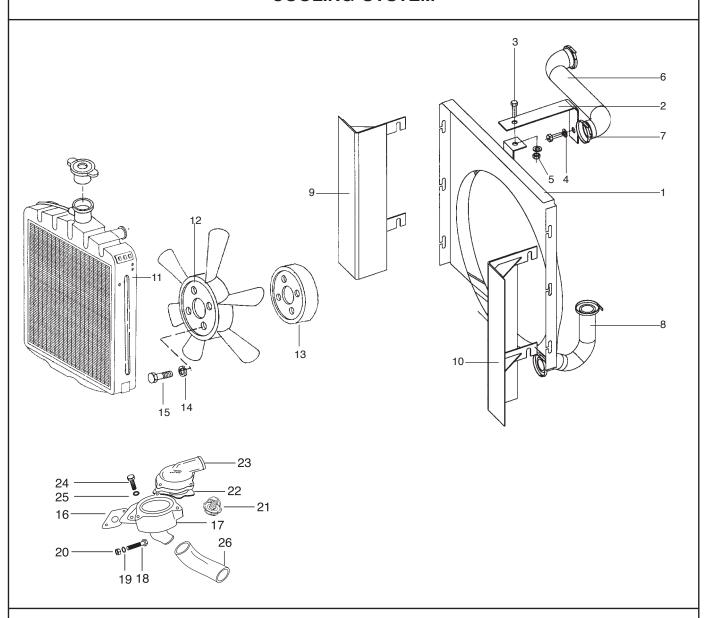
DESCRIPTION OF PART

REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.
1	CYL. DOWEL	4	
2	CYLINDER head gasket	2	
3	ASSY CYLINDER Head with Weltch Plugs	2	
3	CYLINDER Head	1	
	PLUG Expansion 30 X 2.0 X 42	6	
	► PLUG Expansion 56 X 2.0 X 80	1	
	► PLUG Expansion Dia 40	1	
	► VALVE guide Exhaust prefinish	1	
	► VALVE guide Inlet - prefinish	1	
	INLET valve seat Insert- Prefinish	1	
	EXHAUST Valve seat Insert- Prefinish	1	
4	WATER Director	2	
5	VALVE STEM seal	4	
6	SPRING retainer cup lower	4	
7	VALVE spring	4	
8	RETAINER Spring Upper	4	
9	INLET valve	2	
10	EXHAUST Valve	2	
11	SCORED cone collet	8	
12	CYLINDER HEAD BOLTS	8	
13	STUD ROCKER ARM BRACKET	2	
14	STUD M10 X1.5 ROCKER COVER	2	
15	LOCATION Sleeve for Rocker Bracket (Pin7X14)	2	
16	ASSEMBLY Rocker Group	2	
17	→ ROCKER Arm Bracket	1	
18	→ ROCKER Shaft	1	
19	→ ROCKER Arm Assembly	2	
20	→ ROCKER Arm	1	
21	→ ROCKER Arm Bush	1	
22	→ ADJUSTING Screw	2	
23	→ ADJUSTING Screw Nut	2	
24	→ ROCKER shaft washer	2	
25	CIRCLIP 19 (rocker shaft)	2	
26	SPRING Washer(m8) For Rocker Assy Mtg Stud	2	
27	NUT (m8) For Rocker Bkt Stud	2	
28	SPRING Washer(m10) For Rocker Assy Mtg Stud	2	
29	NUT (M10) for Rocker Bkt Stud	2	
30	VALVE Cover gasket	2	
31	COVER CYL HD (valve hsg. cover)	2	
32	PLAIN WASHER VALVE HSG. COVER	1	
33	CAP NUT VALVE HOUSING COVER	2	
34	GASKET WATER Manifold	2	
35	OUTLET water manifold	1	
36	STUD M8 - WATER MANIFOLD	4	
37	WASHER 8.2	4	
38	NUT M8 X 1.25	4	
39	WASHER For Temperature Sensor Adaptor	1	

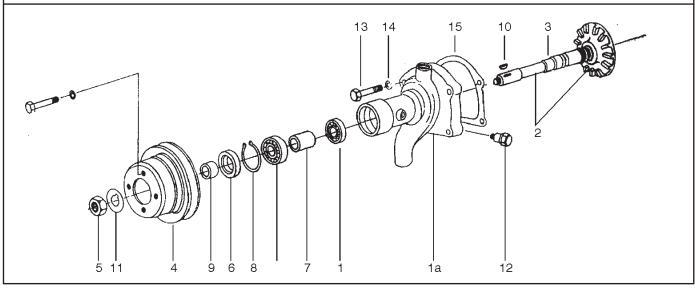


REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.
40	TEMP Sensor Adapter	1	
41	GASKET Between Exhaust manifold And Cyl. Head	2	
*	EXHAUST Manifold Assembly	1	
	Comprising of		
42	→ EXHAUST Manifold	1	
46	→ GASKET STUB PIPE	1	
47	→ STUB PIPE ASSY	1	
48	→ BOLT - EXHAUST MANIFOD AND STUB PIPE	2	
49	→ WASHER	2	
43	STUD M10 - EXHAUST MANIFOLD	4	
44	WASHER 10.2	4	
45	NUT M 10	4	
50	GASKET BETWEEN INTAKE MANI AND CYL HEAD	2	
51	INTAKE MANIFOLD	1	
52	STUD M8 INLET MANIFOLD	4	
53	SPRING WASHER 8.2	4	
54	NUT M8 X 1.25	4	
55	GASKET	1	
56	STUD	2	
57	WASHER	2	
58	NUT	2	
59	INTERMEDIATE Manifold	1	
60	VALVE Tappet Assy.	4	
61	PUSH Rod Assy.	4	

COOLING SYSTEM



WATER PUMP ASSEMBLY



COOLING SYSTEM REF. DESCRIPTION OF PART NO. 1 **RADIATOR** Cowl Cpte 2 **BRACE** Radiator **BOLT** M10î x 1.5î 20mm 3 **WASHER** Spring Lock M10 4 5 NUT M10 x 1.5 Pitch 6 **HOSE** Radiator To Thermostat 7 **HOSE** Clip

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24 25

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FAN Spacer

NUT M 8

BOLT

THERMOSTAT

1 1 2 2 2 1 6 **HOSE** Radiator To Water Pump 1 **RADIATOR** Side Sealing RH 1 **RADIATOR** Side Sealing LH **RADIATOR** Assembly **FAN** Blade Assembly 1 **WASHER** Spring Lock M8 4 FAN MTG Bolt (M8 x 50) Hex Head 4 **GASKET** Thermostat Hsq. & Water Outlet Manifold 1 **THERMOSTAT** HSG 1 STUD M8 - THERMO. HSG. COVER & WATER MANIFOLD 2 **WASHER 8.2 FOR STUD8** 2 2 1 **GASKET** betn Thermostat Hsg & cover 1 1 **COVER** THERMOSTAT HSG. 3 **WASHER SPRING LOCK M6** 3 **HOSE** Thermostat Housing to Water Pump

NEW /

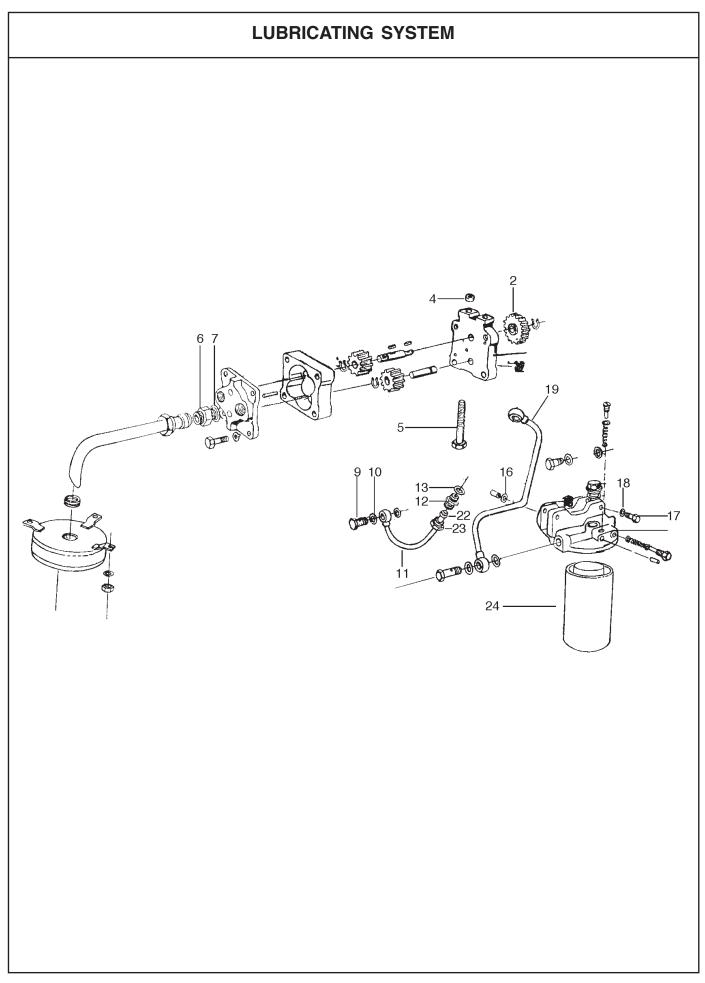
REVISED

PART NO.

UNIT

QTY.

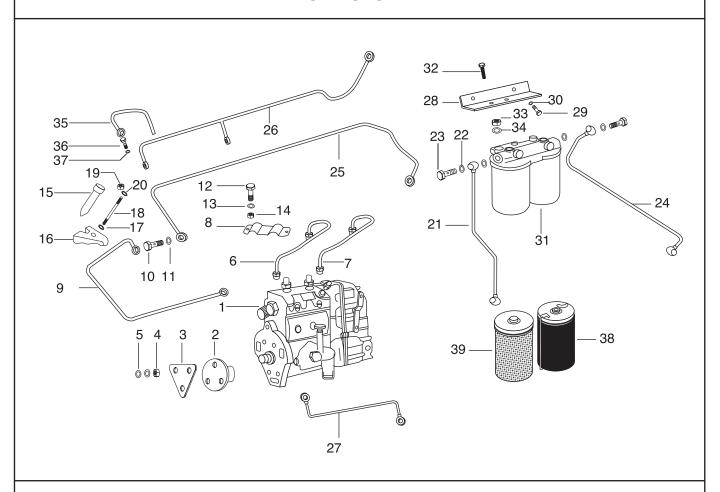
WATER PUMP ASSEMBLY 1a **WATER PUMP ASSY** 1 **SEAL** Unitized 1 1 2 **IMPELLER** 1 1 3 **SHAFT** Water Pump 4 **PULLEY** 1 5 **NUT** Nyloc 1 6 **OIL** Seal 1 7 1 **SPACER** Tube **CIRCLIP** Internal 1 8 9 **SPACER** 1 10 **KEY** Woodruff 1 **WASHER** for Locknut 1 11 12 **GREASE** Cup Assy. 1 13 **BOLT** M10 X 1.5 X 35 (10.9 GR) 4 14 **WASHER** 10.2 4 15 **WATER PUMP GASKET** 1



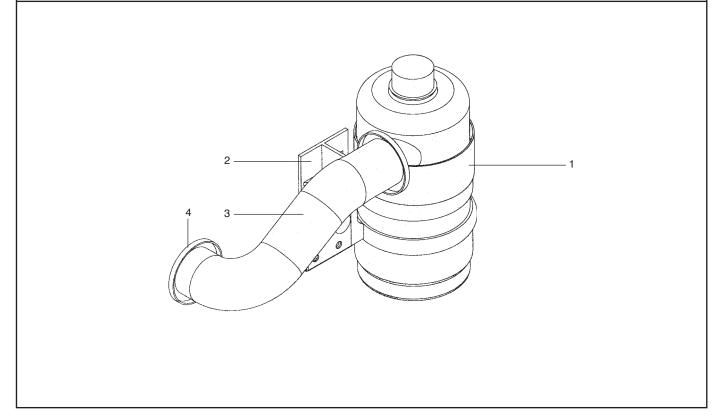
LUBRICATING SYSTEM

REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.
1	OIL Pump Assembly	1	
2	OIL Pump Drive Gear	1	
4	OIL Pump Centering Tube	2	
5	BOLT M10 X 130 L For Oil Pump Mounting	2 2	
6	SCREW Connector (Connector Oil Pump Inlet)	1	
7	COPPER Washer 26 X 31 For Screw Connector	1	
8	SUCTION Strainer Assy	1	
9	BANJO Bolt 13 For Lub Oil Pump	1	
10	COPPER Washer 18.2x23	2	
11	DELIVERY Pipe Assy	1	
12	CONNECTOR - Hp Pipe To Block	1	
13	COPPER Washer 18.2x23	1	
14	SINGLE Stage Oil Filter Assy.	1	
	Comprising Of		
15	→ BRACKET Oil Filter	1	
16	→ SEALING Ring	2	
24	→ FILTER Element	1	
17	BOLT M10x25 For Mounting Oil Filter Assy	2	
18	WASHER Spring 10.2 For Mounting Oil Filter Assy	2	
19	DELIVERY Pipe Lub Oil Pump To Block	1	
20	BANJO Bolt 13 For Delivery Pipe Pump To Block	2	
21	COPPER Washer 18.2 X 23	4	
22	SEALING Taper	1	
23	FERRULE	1	

FUEL SYSTEM



AIR CLEANER



REF. NO.	DESCRIPTION OF PART	UNIT QTY.	NEW / REVISED PART NO.	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 1 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37	INJECTION Pump (Mico) ADAPTER (Fip) GASKET For Injection Pump NUT M10 For Pump Mounting SPRING Washer 10 FUEL Injection Pipe (High Press Pipe No. 1) FUEL Injection Pipe (High Press Pipe No. 2) CLIP For Holding High Pressure Pipe (Holder High Pressure Pipe) PIPE - FIP Lubrication BANJO M10 WASHER Copper BOLT For Clip-high Pressure Pipe SPRING Washer M6 NUT For Bolt For Clip - High Pressure Pipe INJECTOR Assembly CLAMP Nozzle Holder WASHER Spherical Inj Nozzle Holder STUD Nozzle Holder NUT M8 For Injector Clampling WASHER 8.2 PIPE Cpte. From Filter To Fip WASHER Copper - Pipe Cpte From Filter To Fip PIPE From Feed Pump To Fuel Filter OVERFLOW Pipe From Fip To Tank PIPE Cpte Fuel Spill Injector To Tank PIPE Cpte Water Seperator To Feed Pump BRACKET For Diesel Filter BOLT M10 X 20 Filter Angle Plate Mounting WASHER Spring M 10 - For Fuel Filter Bracket FUEL Filter Twin 1/2 Lit. Mico BOLT M10 X 30 For Mounting Filter Assy. NUT For Mounting Filter Assyl. WASHER Spring Lock M12 For Mtg. Fuel Filter On Filt. Bracket PIPE - Oil Gallery To Front Cover BANJO M10 WASHER Copper	1 1 1 3 3 1 1 1 1 2 4 1 2 1 2 2 2 2 2 1 4 2 1 1 1 1		
38 39	FILTER Element Primary FILTER Element Secondary	1 1		
AIR CLEANER				
1 2 3 4	AIR Cleaner BRACKET Air Cleane HOSE Air Intake Oil CLIP Hose Air Cleaner End	1 1 1 2		

FUEL SYSTEM